# **CE** (





# **Cabinet Cooler® Systems**



# **Cabinet Cooler® Systems**

Stop electronic control downtime due to heat, dirt, and moisture!

Cabinet Coolers maintain NEMA 4, 4X, and 12 integrity.

All Cabinet Coolers are compliant!

## What is an EXAIR Cabinet Cooler System?



A low cost, reliable way to cool and purge electronic control panels. EXAIR Cabinet Coolers incorporate a vortex tube to produce cold air from compressed air - with no moving parts. The compact Cabinet Cooler can be

installed in minutes through a standard electrical knockout. NEMA 12, 4, and 4X (IP54 and IP66) Cabinet Coolers that match the NEMA rating of the enclosure are available in many cooling capacities for large and small control panels.

#### Why EXAIR Cabinet Cooler Systems?

The vortex tubes incorporated in the EXAIR Cabinet Coolers are constructed of **stainless steel**. The wear, corrosion and oxidation resistance of stainless steel assures long life and maintenance free operation. **All Cabinet Coolers are UL Listed and CE compliant.** 





A Model 4830 NEMA 4 Cabinet Cooler cools a panel with 20°F (-7°C) air while keeping the inside dry.

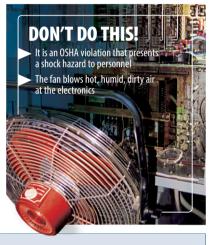












#### **Applications**

- Programmable controllers
- · Line control cabinets
- Motor control centers
- Relay panels
- NC/CNC systems
- · Modular control centers
- CCTV cameras
- Computer cabinets
- · Laser housings
- Electronic scales
- · Food service equipment

# **Advantages**

- Low cost
- Compact
- Cooling capacities to 5,600 Btu/hr. (1.411 Kcal/hr.)
  - Ouiet
  - Install in minutes
  - Maintain NEMA 12, 4 and 4X integrity (IP54 and IP66)
  - Stabilize enclosure temperature and humidity
  - No CFC's
  - No moving parts-maintenance free
  - · Mount in standard electrical knockout

- Stop nuisance tripping
- Stop heat damage
- Eliminate fans and filters
- Eliminate lost production
- Stop circuit drift
- · Stop dirt contamination
- · Provide washdown protection

#### Special Cabinet Coolers

- High temp. models for ambients up to 200°F (93°C) available
- Type 316 stainless steel available
- Purge models for non-hazardous locations available

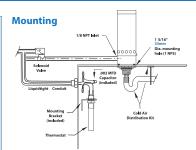




# How The Cabinet Cooler Works



Compressed air enters the vortex tube powered Cabinet Cooler and is converted into two streams, one hot and one cold. (For more information on vortex tube operation, see page 160.) Hot air from the vortex tube is muffled and exhausted through the vortex tube exhaust. The cold air is discharged into the control cabinet through the cold air distribution kit. The displaced hot air in the cabinet rises and exhausts to atmosphere through the cabinet air exhaust at a slight positive pressure. Thus, the control cabinet is both cooled and purged with cool, clean air. Outside air is never allowed to enter the control panel.



The Cabinet Cooler mounts to the enclosure through a drilled hole or electrical knockout. The NEMA 12 (IP54) Cabinet Coolers may be mounted on the top or side of the panel. NEMA 4 and 4X (IP66) Cabinet Coolers must be mounted on the top of the panel or on the side of the panel using one of our Side Mount Kits (See page 185).

# Selecting The Right Model - Know Your System Options

Each different NEMA rated Cabinet Cooler system is available with a thermostat control or in a continuous operation system. Each of these systems will include a water-dirt filter separator to prevent water condensate and dirt from entering your enclosure and cold air distribution kit used to direct the air for circulation or on to hot spots. EXAIR also manufactures Cabinet Cooler systems for difficult environments. We have provided additional information on our Cabinet Cooler systems suitable for high temperature environments, Non-Hazardous purge environments and Type 316SS material coolers for highly corrosive environments.

# **NEMA Rating**

The first step to solving your overheating problem is to identify the NEMA integrity your enclosure will require. At right is an explanation to help you determine which NEMA integrity Cabinet Cooler system we should ship to you.

#### **Environmental Considerations**

**NEMA 12 (IP54) Cabinet Coolers** (dust-tight, oil-tight) are ideal for general industrial environments where no liquids or corrosives are present.

**NEMA 4 (IP66) Cabinet Coolers** (dust-tight, oil-tight, splash resistant, indoor/ outdoor service) incorporate a low pressure relief valve for both the vortex tube and cabinet air exhaust. This valve closes and seals when the cooler is not operating **to maintain the integrity of a NEMA 4 enclosure.** 

**NEMA 4X (IP66) Cabinet Coolers** offer the same protection as NEMA 4 but are constructed of stainless steel for food service and corrosive environments.

#### Thermostat Control

The thermostat control systems are the most efficient way to operate a Cabinet Cooler. They save air by activating the cooler only when internal temperatures approach critical levels. Thermostat controlled cooler systems are the best option when experiencing fluctuating heat loads caused by environment or seasonal changes. The standard thermostat control systems include an adjustable thermostat factory set at 95°F (35°C).



Systems with thermostat control include a Cabinet Cooler, thermostat, solenoid valve, cold air distribution kit and filter.







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### Selecting The Right Model - Know Your System Options (continued)

## **ETC Electronic Temperature Control**

EXAIR's digital ETC (Electronic Temperature Control) provides precise temperature control for your electrical enclosure. It can accurately maintain a constant temperature that is slightly under the maximum rating of the electronics, permitting just enough cooling for the electronics without going so cold as to waste compressed air. The LED readout of the ETC displays the internal temperature

of the electrical enclosure (°F or °C) that is constantly being monitored by a quick response thermocouple. The control activates the solenoid valve (included) when the temperature setting is exceeded. The polycarbonate plastic enclosure of the ETC is suitable for NEMA 12, 4 and 4X environments. (Cabinet Cooler not included.)

	Sample Rate	Max Temp	Solenoid Valve	Setting Temp	Supply Current	Sensor
Model 9238 – 120VAC, 50-60 Hz	1/sec.	158°F (70°C)	1/4 NPT	<b>Push Button</b>	250 mA max	Type J Thermocouple
Model 9258 – 120VAC, 50/60 Hz	1/sec.	158°F (70°C)	½ NPT	Push Button	325 mA max	Type J Thermocouple
Model 9239 – 240VAC, 50/60 Hz	1/sec.	158°F (70°C)	1/4 NPT	Push Button	165 mA max	Type J Thermocouple
Model 9259 – 240VAC, 50/60 Hz	1/sec.	158°F (70°C)	½ NPT	Push Button	215 mA max	Type J Thermocouple

ETC controls are available within Cabinet Cooler Systems (see pages 182-184) or separate for retrofitting on existing coolers. All ETC enclosures are NEMA 4X (IP66), UL508 and UL94-5V. ETCs are RoHS and CE compliant.



ETC (Electronic Temperature Control) units are available in four different models. See above for details.

# **Continuous Operation**

Also available in any of our NEMA ratings, continuous Cabinet Cooler systems are recommended when constant cooling and constant positive purge are desirable.



Systems for continuous operation include a Cabinet Cooler, cold air distribution kit and filter.

#### **Special Cabinet Coolers**

EXAIR manufactures special NEMA 12 (IP54), 4 (IP66) and 4X (IP66) Cabinet Coolers suited to specific environmental requirements:

**High Temperature Cabinet Coolers** (*shown top right*) for ambient temperatures of 125° to 200°F (52° to 93°C) are available. Internal components can withstand high temperatures (like those near furnaces, ovens, etc.).

Non-Hazardous Purge Cabinet Cooler Systems (shown middle right) are ideal for dirty areas where contaminants might normally pass through small holes or conduits. Under normal conditions, the NHP Cabinet Cooler Systems provide a slight positive pressure in the enclosure by passing 1 SCFM (28 SLPM) of air through the cooler, when the solenoid valve is in the closed position. When the thermostat detects high temperature, it energizes the solenoid valve to pass full line pressure and volume of compressed air to the Cabinet Cooler, giving it full cooling capability.

**Type 316 Stainless Steel NEMA 4X Cabinet Coolers** (*shown bottom right*) are suitable for food service, pharmaceutical, harsh and corrosive environments, and other applications where 316SS is preferred. Capacities from 275 to 5,600 Btu/hr. (69 to 1,411 Kcal/hr.) are available.

EXAIR High Temperature Cabinet Coolers, Non-Hazardous Purge Cabinet Coolers and Type 316 Cabinet Coolers are **now available from stock.** 



# **Cabinet Cooler® Systems**

Filtration: EXAIR Cabinet Cooler Systems include a 5 micron automatic drain water and dirt filter. This filter is critical for protection of electronics from water in the compressed air line. If oil is present in the compressed air, a coalescing (oil removal) filter, such as EXAIR Model 9005 is recommended. (See page 186)

Inlet Air Temperature: Cabinet Cooler Systems provide a 50°F (28°C) temperature drop from supply air temperature when the inlet pressure is 80 PSIG (5.5 BAR). Elevated inlet temperature will produce a corresponding rise in cold air temperature and reduction in cooling capacity. Low air pressures will also reduce the cooling capacity.

Humidity: For a continuous operating Cabinet Cooler System, relative humidity inside the enclosure stabilizes at 45%. No moisture condenses inside the enclosure. (The enclosure must be sealed to prevent condensation.)



#### Cold Air Distribution Kit:

The kit includes a length of flexible vinyl tubing used to direct the cold air for circulation, or to hot spots. Tubing connectors and adhesive backed clips to hold the tubing in place are provided.



#### Solenoid Valve and Thermostat:

Cabinet Cooler Systems with thermostat control include a solenoid valve and thermostat that limit the flow of compressed air to only cool when needed. The solenoid valve is rated 120V, 60Hz or 110V, 50Hz. It is UL Listed, CSA Certified. See page 190 for more options.





The thermostat is factory set at 95°F (35°C). It will normally hold ±2°F (1°C) inside the cabinet. It is rated 24VAC-240VAC, 50/60Hz, 24VDC and is UL Recognized, CSA Certified.







# **Heat Can Stop Your Machines**

When hot weather causes the electronics inside a control cabinet to fail, there is a panic to get the machinery up and running again. There are several cooling options out there and it's important to know the facts.

# A. Heat Exchangers and Heat Pipes

These have serious limitations. On hot summer days when the temperatures of the room and inside of the enclosure are about equal, there's not enough difference for effective heat exchange.

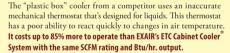
- · They fail when dust and dirt clog the filter
- · The cooling capacity is limited due to ambient conditions

#### **B.** Refrigerant Panel Air Conditioners

These coolers are prone to failure in dirty, industrial environments when dust and dirt clog the filter.

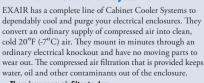
- · It takes almost a day to install
- Vibration from machinery causes refrigerant leaks and component failures

#### C. "Plastic Box" Coolers



- Electronics can overheat before it turns on
- It runs far longer than necessary before shutting off

#### **EXAIR Cabinet Cooler® Systems**



- · There is no room air filter to clog
- An accurate electrical thermostat control minimizes compressed air use
- All Cabinet Coolers are UL Listed to US and Canadian safety standards
- · They are the only compressed air powered coolers that are CE compliant









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### Sizing Guide - Let us do the work

On the following page, EXAIR provides a simple guide to fill in and send to us so we may do the heat load calculations for you and specify a Cabinet Cooler system. You may e-mail the information to techelp@exair.com, call 1-800-903-9247, online chat with us at www.EXAIR.com, or fax the information to 1-866-329-3924.

#### **How To Calculate Heat Load for Your Enclosure**

If you would like to determine the correct model for your enclosure without our assistance, it is first necessary to determine the total heat load to which the control panel is subjected. This total heat load is the combination of two factors – heat dissipated within the enclosure and heat transfer from outside the enclosure.

#### To Calculate Btu/hr.:

- 1. First, determine the approximate Watts of heat generated within the enclosure. Watts x 3.41 = Btu/hr.
- 2. Then, calculate outside heat transfer as follows:
  - a. Determine the area in square feet exposed to the air, ignoring the top of the cabinet.
  - b. Determine the temperature differential between maximum surrounding temperature and desired internal temperature. Then, using the Temperature Conversion Table (below), determine the Btu/hr./ft.² for that differential. Multiplying the cabinet surface area times Btu/hr./ft.² provides external heat transfer in Btu/hr.
- 3. Add internal and external heat loads for total heat load.

#### To Calculate Kcal/hr.:

- 1. First, determine the approximate Watts of heat generated within the enclosure. Watts x .86 = Kcal/hr.
- 2. Then, calculate outside heat transfer as follows:
  - a. Determine the area in square meters exposed to the air, ignoring the top of the cabinet.
  - b. Determine the temperature differential between maximum surrounding temperature and desired internal temperature. Then, using the Metric Temperature Conversion Table (below), determine the Kcal/hr./m² for that differential. Multiplying the cabinet surface area times Kcal/hr./m² provides external heat transfer in Kcal/hr.
- 3. Add internal and external heat loads for total heat load.

Temperature Conversion Table				
Temperature Differential °F	Btu/hr./ft. <sup>2</sup>			
5	1.5			
10	3.3			
15	5.1			
20	7.1			
25	9.1			
30	11.3			
35	13.8			
40	16.2			

After picking which NEMA integrity you need, choosing your options and calculating your heat load - go to page 182-184 to specify a model number.



Contact EXAIR and we'll walk you right through it.

Temperature Conversion Table (METRIC)				
Temperature Differential °C	Kcal/hr./m²			
3	4.5			
6	9.7			
9	15.1			
12	21.0			
15	27.0			
18	34.0			
21	41.0			

#### Example:

Internal heat dissipation: 471 Watts or 1,606 Btu/hr. Cabinet area: 40 ft.<sup>2</sup>

Maximum outside temperature: 110°F Desired internal temperature: 95°F

The conversion table (*above*) shows that a 15°F temperature differential inputs 5.1 Btu/hr./ft.<sup>2</sup>

40 ft.2 x 5.1 Btu/hr./ft.2 = 204 Btu/hr. external heat load.

Therefore, 204 Btu/hr. external heat load plus 1,606 Btu/hr. internal heat load = 1,810 Btu/hr. total heat load or Btu/hr. refrigeration required to maintain desired temperature.

In this example, the correct choice is a 2,000 Btu/hr.
Cabinet Cooler System. Choose a Cabinet Cooler model
by determining the NEMA rating of the enclosure (type of
environment), and with or without thermostat control.

#### Example:

Internal heat dissipation: 471 Watts or 405 Kcal/hr.
Cabinet area: 3.7m<sup>2</sup>

Maximum outside temperature: 44°C Desired internal temperature: 35°C

The conversion table (*above*) shows that a 9°C temperature differential inputs 15.1 Kcal/hr./m².

3.7m<sup>2</sup> x 15.1 Kcal/hr./m<sup>2</sup> = 56 Kcal/hr. external heat load.

Therefore, 56 Kcal/hr. external heat load plus 405 Kcal/hr. internal heat load = 461 Kcal/hr. total heat load or Kcal/hr. refrigeration required to maintain desired temperature.

In this example, the correct choice is a 504 Kcal/hr.
Cabinet Cooler System. Choose a Cabinet Cooler model
by determining the NEMA rating of the enclosure (type of
environment), and with or without thermostat control.

# Cabinet Cooler® System Sizing Guide

# Deliver your Data - Receive a Quote

Use this form to gather the information necessary to specify a Cabinet Cooler system and choose a delivery method below.

We'll respond with our recommended solution within 24 hours. Send Us The Facts!--

**Cabinet Cooler Sizing Guide** 



www.exair.com/sizing.htm



1-800-903-9247 1-513-671-3322



www.exair.com/m\_ccszg.htm

www.exair.com



1-866-329-3924 1-513-671-3363

To: Application Engineering Department, EXAIR® Corporation In a hurry? For help NOW, call From: Name our Application Engineering Company Department at 1-800-903-9247 FAX number You can fill this form out online at: Phone number Ext.# www.exair.com/sizing.htm E-mail 3. Depth (D)\_\_\_\_ 1. Height (H) 2. Width (W) 4. \*External air temperature now? °F or °C 5. \*Internal air temperature now? °F or °C 6. Maximum external air temperature possible? °F or °C 7. Maximum internal air temperature desired? 8. My cabinet rating is: NEMA 12 NEMA 4 NEMA 4X



\*Using a "Temperature Gun" or infrared thermometer will result in measuring surface temperatures. Air temperatures are needed for the cabinet cooling calculations. Please use a standard thermometer or thermocouple to measure the air temperature.

My cabinet is (check all that apply):	

Vented - outside air circulates through the enclosure Not Vented - outside air does not circulate through the enclosure

Number of fans/vents

Wall mounted	
Fan(s)/Vent(s) - Indicate diameter or SCFM	

10. Available voltage for thermostat control: 24 VDC 120 VAC

Other (explain)

# Cabinet Coolers Keep Working at Full Capacity After Seven Years of Near Constant Operation

The Problem: A manufacturer of automotive radiators had a problem relating to an overheated motor drive which caused one of their two production lines to come to a stop. They used a refrigerant based air conditioner set on the panel, but the air conditioner began leaking water into the inside of the panel. The water got into the motor drive, shorted it out and caused the production line to go down. Not only was production down for 1



month, but the motor drive cost them \$20,000 to replace by the time they purchased, had it shipped and got it installed.

The Solution: The manufacturer was unsure of what they were going to use for an air conditioning unit because the motor drives had to stay cool. They purchased EXAIR's Model 4330 NEMA 12 2,000 Btu/hr. (504 Kcal/hr.) Cabinet Cooler System with thermostat control for the panel. The Cabinet Cooler System worked perfectly at solving the cooling problem.

Seven years later, this manufacturer contacted EXAIR for another application. They mentioned the old EXAIR Cabinet Cooler system still on the motor drive

panel, cranking out cold air. No maintenance had been performed on the Cabinet Cooler System in that time (as none was necessary) even though the environment was quite dirty. It was still working perfectly!



Comment: When we talk to customers about the EXAIR Cabinet Cooler Systems, one of their initial concerns is how long they last. With a source of clean/dry compressed air, the life span of a Cabinet Cooler can easily be in the range of 20 years or more, since there are no moving parts to wear out. In that time frame, you could have to purchase four refrigerant based units, pay to have them changed out and pay for them to be maintained 2 - 4 times per year, changing filters, replacing compressors, and recharging refrigerant. Not only does the Cabinet Cooler last a long time, but when it is operating, it produces a positive pressure inside the panel which keeps dust and debris from getting inside your cabinet over time.

# Cooling in a Hostile Environment



The Problem: A traditional refrigerant based air conditioner was installed on wastewater clarifier controls but could not withstand the harsh chemical environment of the wastewater industry. Controls on a wastewater clarifier process were mounted outdoors and experienced weather related overheating problems in the hotter months of the year. Not only did higher temperatures compromise the performance of the traditional refrigerant based air conditioner, the corrosive environment from the many different wastewater chemicals, acids and bases prematurely wore the critical moving parts of the air conditioner.

The Solution: A Model 4850SS-316 Cabinet Cooler System provided 3,400 Btu/hr. (857 Kcal/hr.) of cooling for the clarifier controls and kept them running efficiently. The Cabinet Cooler is resistant to seasonal temperature fluctuations because it operates from a source of compressed air and not ambient air. The 316SS construction also provided high corrosion resistance to the chemical environment. Since EXAIR Cabinet Coolers have no moving parts, another maintenance concern was eliminated.

Comment: The inherent reliability of the vortex tube operated Cabinet Cooler System is another important advantage in this application. Because they have no moving parts, EXAIR Cabinet Coolers are virtually impervious to hostile environments. Wastewater treatment, chemical processing, paper manufacturing, steel mills and power generation are just a few of the facilities benefitting from this simple, yet effective technology.

# NEMA 12 (IP54) Cabinet Cooler Systems

	120V Thermostat Control Model #	ETC 120V Thermostat Control Model #	ETC 240V Thermostat Control Model #	High Temp Thermostat Control Model #	Non-Hazardous Purge Thermostat Control Model #	Capa Btu/ Hr	city* Kcal/ hr	Sound level dBA
	4304	4304-ETC120	4304-ETC240	N/A	NHP4304	275	69	59**
	4308	4308-ETC120	4308-ETC240	N/A	NHP4308	550	139	67**
	4315	4315-ETC120	4315-ETC240	HT4315	NHP4315	1,000	252	73**
NEMA 12	4325	4325-ETC120	4325-ETC240	HT4325	NHP4325	1,700	428	74**
(IP54)	4330	4330-ETC120	4330-ETC240	HT4330	NHP4330	2,000	504	74**
(Dust, Oil	4340	4340-ETC120	4340-ETC240	HT4340	NHP4340	2,800	706	78**
Resistant)	4350	4350-ETC120	4350-ETC240	HT4350	NHP4350	3,400	857	75**
	4360	4360-ETC120	4360-ETC240	HT4360	NHP4360	4,000	1,007	77**
	4370	4370-ETC120	4370-ETC240	HT4370	NHP4370	4,800	1,209	77**
	4380	4380-ETC120	4380-ETC240	HT4380	NHP4380	5,600	1,411	79**

	Cabinet Cooler Only	Continuous Operation	High Temp	Capa	city*	Sound
	Model #	Model #	Continuous Operation Model #	Btu/Hr	Kcal/hr	level dBA
	4004	4204	N/A	275	69	59**
	4008 4208 4015 4215	4208	N/A	550	139	67**
		4215	HT4215	1,000	252	73**
NEMA 12	4025		HT4225	1,700	428	74**
(IP54)	4030		HT4230	2,000	504	74**
(Dust, Oil	4040	4240	HT4240	2,800	706	78**
Resistant)	N/A	4250	HT4250	3,400	857	75**
	N/A	4260	HT4260	4,000	1,007	77**
	N/A	4270	HT4270	4,800	1,209	77**
	N/A	4280	HT4280	5,600	1,411	79**

<sup>\*</sup>Cooling capacity at 100 PSIG (6.9 BAR) supply pressure, \*\*With optional cold muffler installed.

NEMA 12 (IP54) Cabinet Cooler systems are dust and oil tight. They are ideal for general industrial environments where no liquids or corrosives are present.

Thermostat control systems (Models 4304-4380) are the most efficient cabinet cooler system because it will turn itself on and off as needed to cool your enclosure. Includes cooler, solenoid valve, thermostat, filter separator and cold air distribution kit. Models are available in 120VAC, 240VAC, and 24VDC.

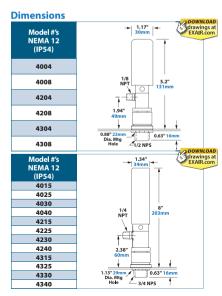
Continuous operation systems (Models 4204-4280) include the cooler, a filter separator and cold air distribution kit.

**ETC Thermostat control** systems provide on the fly temperature adjustment and displays internal temperature in real time.

**High Temperature** Cabinet Cooler systems should be used when ambient temperatures reach 125°F to 200°F (52°C to 93°C).

Non-Hazardous Purge (NHP) models provide a continuous positive purge within the enclosure to prevent contaminants from entering. They are suited for extremely dirty and dusty environments.

Dual Cabinet Cooler systems (Models (##50-##80) provide for additional cooling.



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# **NEMA 4 (IP66) Cabinet Cooler Systems**

	120V Thermostat Control Model#	ETC 120V Thermostat Control Model#	ETC 240V Thermostat Control Model#	High Temp Thermostat Control Model#	Non-Hazardous Purge Thermostat Control Model#		city* Kcal/ hr	Sound level dBA
	4804	4804-ETC120	4804-ETC240	N/A	NHP4804	275	69	59**
	4808	4808-ETC120	4808-ETC240	N/A	NHP4808	550	139	67**
	4815	4815-ETC120	4815-ETC240	HT4815	NHP4815	1,000	252	73
NEMA 4	4825	4825-ETC120	4825-ETC240	HT4825	NHP4825	1,700	428	80
(IP66)	4830	4830-ETC120	4830-ETC240	HT4830	NHP4830	2,000	504	80
(Splash	4840	4840-ETC120	4840-ETC240	HT4840	NHP4840	2,800	706	82
Resistant)	4850	4850-ETC120	4850-ETC240	HT4850	NHP4850	3,400	857	84
	4860	4860-ETC120	4860-ETC240	HT4860	NHP4860	4,000	1,007	84
	4870	4870-ETC120	4870-ETC240	HT4870	NHP4870	4,800	1,209	84
1	4880	4880-ETC120	4880-ETC240	HT4880	NHP4880	5,600	1,411	85

	Cabinet Cooler Only	Continuous Operation	High Temp	Capa	city*	Sound
	Model#	Model#	Continuous Operation Model#	Btu/Hr	Kcal/hr	level dBA
	4604	4704	N/A	275	69	59**
	4608	4708	N/A	550	139	67**
	4615	5 4715	HT4715	1,000	252	73
NEMA 4	4625	4725	HT4725	1,700	428	80
(IP66)	4630	4730	HT4730	2,000	504	80
(Splash	4640	4740	HT4740	2,800	706	82
Resistant)	N/A	4750	HT4750	3,400	857	84
	N/A	4760	HT4760	4,000	1,007	84
	N/A	4770	HT4770	4,800	1,209	84
	N/A	4780	HT4780	5,600	1,411	85

<sup>\*</sup>Cooling capacity at 100 PSIG (6.9 BAR) supply pressure. \*\*With optional cold muffler installed.

**NEMA 4 (IP66)** Cabinet Cooler systems are dust and oil tight, splash resistant and indoor/outdoor capable. By incorporating a low pressure valve for all air exhaust, the valve closes and seals when not operating to **maintain NEMA 4 enclosure integrity**.

**Thermostat control** systems (Models 4804-4880) are the most efficient system because it will turn itself on and off as needed to cool your enclosure. Includes cooler, solenoid valve and thermostat, filter separator and cold air distribution kit. Models are available in 120VAC, 240VAC and 24VDC.

**Continuous operation** systems (Models 4704-4780) include the cooler, a filter separator and cold air distribution kit.

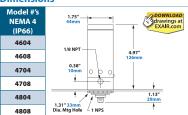
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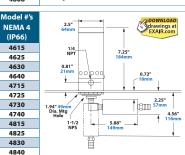
**High Temperature** Cabinet Cooler systems should be used when ambient temperatures reach 125°F to 200°F (52°C to 93°C).

**Non-Hazardous Purge (NHP)** models provide a continuous positive purge within the enclosure to prevent contaminants from entering. They are suited for extremely dirty and dusty environments.

**Dual** Cabinet Cooler systems (Models (##50-##80) provide for additional cooling.

# **Dimensions**





#### Capacity\* 120V FTC 120V **ETC 240V High Temp** Non-Hazardous Sound **Thermostat Thermostat Thermostat** Thermostat **Purge Thermostat** level Rtu/ Kcal/ Control Model# Control Model# Control Model# Control Model# Control Model# dBA Hr hr NHP4804SS 480455 4804SS-ETC120 4804SS-ETC240 N/A 59\*\* 4808SS 4808SS-ETC120 4808SS-ETC240 N/A NHP4808SS 550 139 67\*\* 4815SS 4815SS-ETC120 4815SS-ETC240 HT4815SS NHP4815SS 1,000 73 **NEMA 4X** 4825SS 4825SS-ETC120 4825SS-ETC240 HT482555 NHP482555 1.700 428 80 (IP66) 483055 4830SS-ETC120 4830SS-ETC240 HT4830SS NHP4830SS 2 000 504 80 (Corrosion 4840SS 4840SS-ETC120 4840SS-ETC240 HT4840SS NHP4840SS 2,800 706 82 Resistant) 84 4850SS 4850SS-ETC120 4850SS-ETC240 HT4850SS NHP4850SS 3.400 857 486055 4860SS-ETC120 4860SS-ETC240 HT4860SS NHP486055 4 000 1.007 84 4870SS 4870SS-ETC120 4870SS-ETC240 HT4870SS NHP4870SS 4,800 1,209 84 4880SS 4880SS-ETC120 4880SS-ETC240 HT4880SS NHP4880SS 5 600 1 411 85

	Cabinet Cooler Only Model#	Continuous Operation Model#	High Temp Continuous Operation Model#		city* Kcal/hr	Sound level dBA
	4604SS	4704SS	N/A	275	69	59**
	4608SS 4708SS	N/A	550	139	67**	
	4615SS	4715SS 4725SS 4730SS	HT4715SS	1,000	252	73
NEMA 4X	4625SS		HT4725SS	1,700	428	80
(IP66)	4630SS		HT4730SS	2,000	504	80
(Corrosion	4640SS	4740SS	HT4740SS	2,800	706	82
Resistant)	N/A	4750SS	HT4750SS	3,400	857	84
	N/A	4760SS	HT4760SS	4,000	1,007	84
	N/A	4770SS	HT4770SS	4,800	1,209	84
	N/A	4780SS	HT4780SS	5,600	1,411	85

<sup>\*</sup>Cooling capacity at 100 PSIG (6.9 BAR) supply pressure. \*\*With optional cold muffler installed.

NEMA 4X (IP66) Cabinet Cooler systems are made from 303 stainless steel, dust and oil tight, splash resistant, indoor/outdoor capable and corrosion resistant. By incorporating a low pressure valve for all air exhaust, the valve closes and seals when not operating to maintain NEMA 4X enclosure integrity.

Thermostat control systems (Models 4804SS-4880SS) are the most efficient system because it will turn itself on and off as needed to cool your enclosure. Includes cooler, solenoid valve and thermostat, filter separator and cold air distribution kit, Models are available in 120VAC, 240VAC and 24VDC.

Continuous operation systems (Models 4704SS-4780SS) include the cooler, a filter separator and cold air distribution kit.

**ETC Thermostat control** systems provide on the fly temperature adjustment and displays internal temperature in real time.

**High Temperature** Cabinet Cooler systems should be used when ambient temperatures reach 125°F to 200°F (52°C to 93°C).

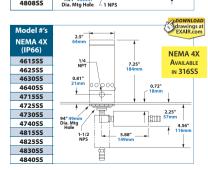
Non-Hazardous Purge (NHP) models provide a continuous positive purge within the enclosure to prevent contaminants from entering. They are suited for extremely dirty and dusty environments.

**Dual** Cabinet Cooler systems (Models (##50-##80) provide for additional cooling.

#### **Dimensions** drawings at Model #'s 1.75" EXAIR.com 44mm **NEMA 4X** (IP66) **NEMA 4X** 460455 AVAII ARI F 1/8 NPT IN 316SS 4.97" 4608SS 4704SS 10mm 4708SS 480455 1.13" 29mm

1.31" 33mm

4808SS





FM	
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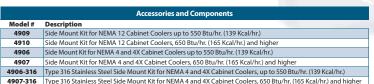
Accessories and Components					
Model #	Description	Model #	Description		
4902	Cold Muffler only	9044	Valve and Thermostat Kit, 240V, 50/60 Hz		
4904	Cold Air Distribution Kit (For all Cabinet Coolers 650 Btu/hr. and higher)	9016	NEMA 4-4X Valve and Thermostat Kit, 120V, 50/60 Hz		
4905	Cold Air Distribution Kit (For Cabinet Coolers up to 550 Btu/hr.)	9045	NEMA 4-4X Valve and Thermostat Kit, 240V, 50/60 Hz		
9004	Automatic Drain Filter Separator, 1/4 NPT, 43 SCFM (1,359 SLPM)	9017	Thermostat Only, 24V-240V, 50/60Hz		
9027	Oil Removal Filter (For Cabinet Coolers with 550 Btu/hr. output), 1/4 NPT, 7-24 SCFM (198-680 SLPM)	9018	NEMA 4-4X Solenoid Valve Only, 120V, 50/60 Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)		
9005	Oil Removal Filter (For all Cabinet Coolers except 550 Btu/hr. output), 3/8 NPT, 15-37 SCFM (425-1,048 SLPM)	9024	NEMA 4-4X Solenoid Valve Only, 240V, 50/60 Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)		
9006	Oil Removal Filter, 3/4 NPT, 50-150 SCFM (1,416-4,248 SLPM)	9020	Solenoid Valve Only, 120V, 50/60 Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)		
9008	Pressure Regulator with Gauge, 1/4 NPT, 50 SCFM (1,416 SLPM)	9021	Solenoid Valve Only, 200-240V, 50/60 Hz, 1/4 NPT, 40 SCFM (1,133 SLPM)		
9238	ETC - Electronic Temperature Control, 120V, 50/60 Hz, 1/4 NPT	9031	NEMA 4-4X Solenoid Valve Only, 24VDC, 1/4 NPT, 40 SCFM (1,133 SLPM)		
9239	ETC - Electronic Temperature Control, 240V, 50/60 Hz, 1/4 NPT	9065	NEMA 4-4X Solenoid Valve Only, 24VDC, 1 NPT, 350 SCFM (9,911 SLPM)		
9258	ETC - Electronic Temperature Control, 120V, 50/60 Hz, 1/2 NPT	EXAI	R's Side Mount Kits for		
9259	ETC - Electronic Temperature Control, 240V, 50/60 Hz, 1/2 NPT	NEM	IA 12, 4 and 4X Cabinet collers offer convenient		
			Joine Source Control C		

# **Side Mount Kits**

Valve and Thermostat Kit, 120V, 50/60 Hz

9015

EXAIR's Side Mount Kits make mounting on the side of an electrical enclosure possible when there is limited space on the top or side. (NEMA 4 and 4X Cabinet Cooler Systems must be mounted vertically.) The Side Mount Kits maintain the NEMA rating of large and small NEMA Type 12, 4 and 4X enclosures. They mount in a standard electrical knockout (1-1/2 NPS). Side Mount Kits for NEMA 12 Cabinet Cooler Systems have an aluminum construction. Those for NEMA 4 and 4X Cabinet Cooler Systems are Type 303 or Type 316 stainless steel.



90 Degree Side Mount Kit Dimensions								
Model		Α	В	c	D	E	F	G
4906	in	2.50	2.50	1.50	3.50	3.03	1 NPS	1-1/2 NPS
	mm	64	64	38	89	77		
4907	in	2.50	2.50	1.50	3.50	3.03	1-1/2 NPS	1-1/2 NPS
	mm	64	64	38	89	77		
4909	in	2.50	2.50	1.50	2.19	1.73	1/2 NPS	1-1/2 NPS
	mm	64	64	38	56	44		
4910	in	2.50	2.50	1.50	2.19	1.73	3/4 NPS	1-1/2 NPS
	mm	64	64	38	56	44		



mounting to the side of an

electrical enclosure.





