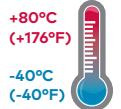


HB84G - Filter/regulator For Extreme Temperature applications Excelon® Plus Modular System



- > Port size: 3/8" ... 3/4" (ISO G/PTF)
- > Excelon® Plus design allows in-line installation or modular installation with other Excelon® Plus products
- > 5 or 40 micron particle and high efficiency water removal (> 98%)
- > Easy filter maintenance system. Element is removed together with the bowl for faster and cleaner servicing
- > Double safety lock bowl
- > Salt Spray compliant to ISO 9227
- > Air purity classes in accordance to ISO8573-1:2010: 7:8:4 (40µm) 6:8:4 (5µm)
- > ABS cover with High impact properties



Technical features filter/regulator

Medium:

Compressed air only

Maximum supply pressure:
20 bar (290 psi)

Outlet pressure ranges:
0.3 ...10 bar (4 ... 145 psi),
0.3 ... 4 bar (4 ... 58 psi) optional
0.7...17bar (10...247psi) optional

Filter element:
5 µm & 40 µm

Port size:
G3/8, G1/2, G3/4,
3/8 PTF, 1/2 PTF, 3/4 PTF

Gauge:
Gauge port as standard
(Rc 1/8 or 1/8 PTF)
Integrated gauge as option

Flow:

103 dm³/s at port size: 1/2",
Inlet pressure 10 bar (145 psi),
6.3 bar (91 psi) set pressure and
a Δp: 1 bar (14.5 psi) drop from
set.

Filter element: 5µm & 40µm

Diaphragm Type:
Relieving & Non-Relieving

Drain:
Manual or automatic


Automatic drain operating conditions (float operated):
Bowl pressure required to
close drain: > 0.35 bar (5 psi)
Bowl pressure required to
open drain: ≤ 0.2 bar (2.9 psi)
Minimum air flow required to
close drain: 1 dm³/s (2 scfm)

Ambient/Media temperature:

Unit with gauge port without
integrated gauge :
-40 ... +80°C (-40 ... +176°F)
Air supply must be dry enough to
avoid ice formation at temperatures
below +2°C (+35°F).

Atex:

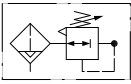
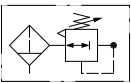
Filter/regulators HB84 are in
conformity with Atex 2014/34/EU

 II 2 GD
Ex h IIC T6 Gb
Ex h IIIC T85°C Db

Materials:

Body: Die cast aluminium
Body covers:
ABS (Magnum 3904)
Bonnet: Die cast aluminium
Valve: Brass and
Low temperature Nitrile
Metal Bowl: Die cast Aluminium
Filter element: sintered Poly-
propylene
Diaphragm: Low temperature
Silicone, polyester reinforced
Lower spring rest and
diaphragm retainer:
Aluminium
Bowl O-ring:
Low temperature Nitrile
Elastomers:
Low temperature Nitrile

Technical data HB84G - standard models with gauge port Rc1/8 (without gauge)

| Symbol | Port size | Drain | Pressure range (bar) | Filter element (µm) | Bowl | Weight (kg) | Model *1) |
|---|-----------|--------|----------------------|---------------------|----------------------------|-------------|-------------------|
|  | G3/8 | Auto | 0.3 ... 10 | 40 | Metal with level indicator | 0.95 | HB84G-3GT-AD3-RMN |
| | G1/2 | Auto | 0.3 ... 10 | 40 | Metal with level indicator | 0.94 | HB84G-4GT-AD3-RMN |
| | G3/4 | Auto | 0.3 ... 10 | 40 | Metal with level indicator | 0.92 | HB84G-6GT-AD3-RMN |
|  | G3/8 | Manual | 0.3 ... 10 | 40 | Metal with level indicator | 0.94 | HB84G-3GT-MD3-RMN |
| | G1/2 | Manual | 0.3 ... 10 | 40 | Metal with level indicator | 0.93 | HB84G-4GT-MD3-RMN |
| | G3/4 | Manual | 0.3 ... 10 | 40 | Metal with level indicator | 0.91 | HB84G-6GT-MD3-RMN |

*1) All models shown here are supplied with gauge port applicable for flow direction left to right.

With flow direction right to left please use the online configurator www.norgren.com/air-preparation-configurator or contact Norgren

Option selector *1)

| Port size | Substitute |
|---------------------------------------|-------------|
| 3/8" | 3 |
| 1/2" | 4 |
| 3/4" | 6 |
| Thread form | Substitute |
| PTF | A |
| ISO G | G |
| Drain | Substitute |
| Manual (standard) | M |
| Auto drain (standard) | A |
| Open ended (with male thread adaptor) | N*2) |

HB84G-★T-★-★-★-★

| Gauge | Substitute |
|---|------------|
| Without integrated gauge but with gauge port 1/8" | N |
| With integrated gauge *4) | G |
| Pressure range *3) | Substitute |
| 0.3 ... 4 bar | F |
| 0.3 ... 10 bar | M |
| 0.7 ... 17 bar | S |
| Diaphragm Type | Substitute |
| Relieving | R |
| Non-Relieving | N |
| Element | Substitute |
| 5 µm | 1 |
| 40 µm | 3 |
| Bowl | Substitute |
| Metal with liquid indicator | D |
| Metal | M |

*1) All models shown here are applicable for flow direction left to right. With flow direction right to left please use the online configurator www.norgren.com/air-preparation-configurator or contact Norgren

*2) Available on request

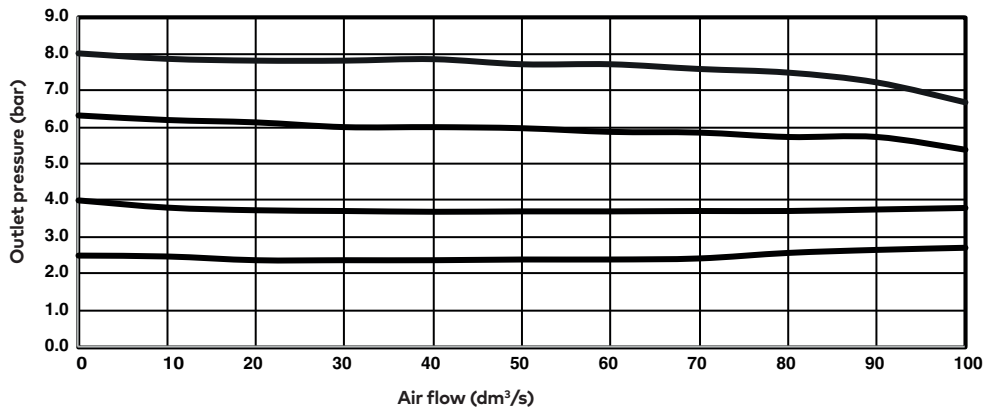
*3) Outlet pressure can be adjusted to pressures in excess of, and less than, those specified. Do not use these units to control pressures outside of the specified ranges.

*4) Attention : With integrated gauge temperature range of the unit changes to -20°C ... +65°C

Flow characteristics

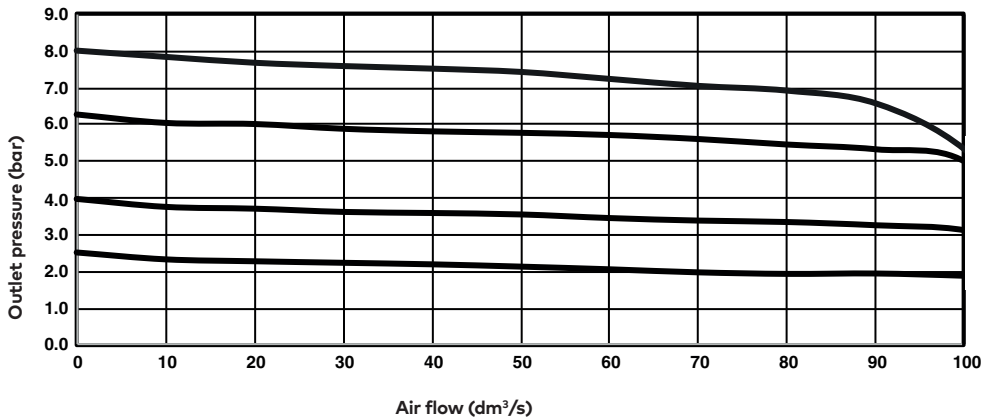
Inlet pressure: 10 bar (145 psi)

Port size: 1/2", 40 µm element





Inlet pressure: 10 bar (145 psi)





Port size: 3/8", 40 µm element



Accessories



| | | | | |
|--|---|--|--|---|
| Quikclamp®  Page 6 H840014-51KIT | Quikclamp® with bracket assembled  Page 6 H840014-52KIT | Neck mounting bracket and panel nut  Page 6 840068-51KIT | Panel mounting nut  Page 6 840048-89KIT | Mounting bracket  Page 6 840024-50KIT |
|--|---|--|--|---|

| | |
|--|--|
| Gauge adaptor kit 1/8 PTF  H840143-01KIT | Gauge adaptor kit R 1/8  H840143-02KIT |
|--|--|

| | | | |
|--|---|--|--|
| Full flow porting block horizontal, 3/4 PTF  Page 7 H840028-50KIT | Full flow porting block horizontal, G3/4  Page 7 H840028-53KIT | Full flow porting block vertical, 3/4"PTF  Page 7 H840028-68KIT | Full flow porting block vertical, G3/4"  Page 7 H840028-69KIT |
|--|---|--|--|





| | |
|--|-----------------------|
| Port Adaptors  | |
| Page 8 | 3/8 PTF H840015-02KIT |
| | 1/2 PTF H840015-03KIT |
| | 3/4 PTF H840015-04KIT |
| | G3/8 H840015-10KIT |
| | G1/2 H840015-11KIT |
| | G3/4 H840015-12KIT |

| | | |
|--|---|--|
| Pressure sensing block 1/4 PTF  Page 7 H840016-50KIT | Pressure sensing block G1/4  Page 7 H840016-51KIT | Pressure switch interface block (18D pressure switch) G1/4  Page 6 033771700000000 |
|--|---|--|

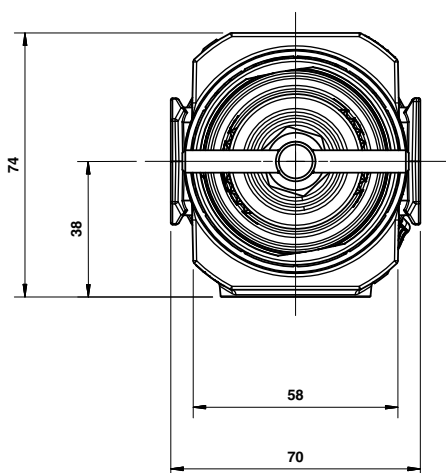
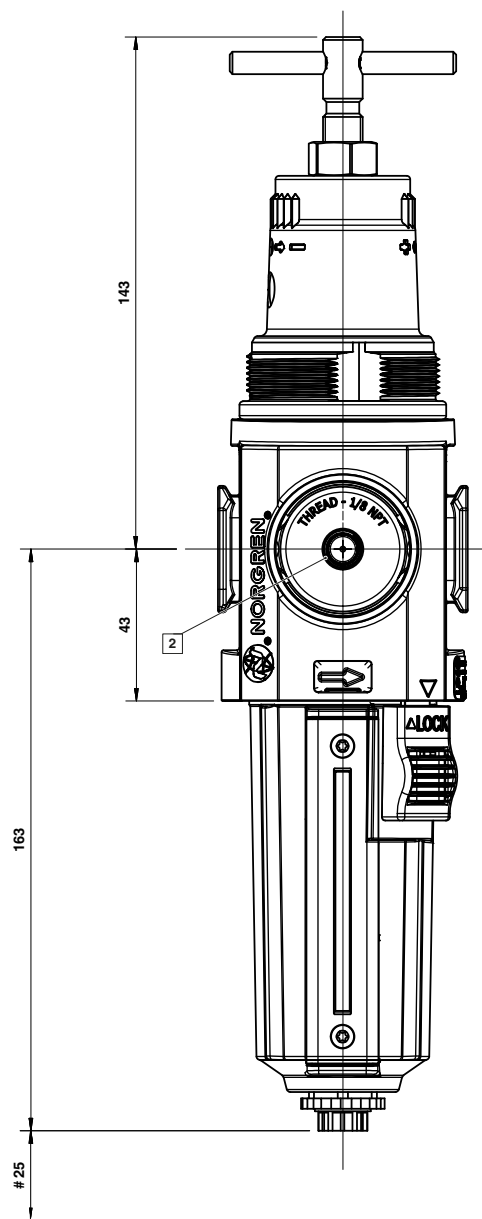
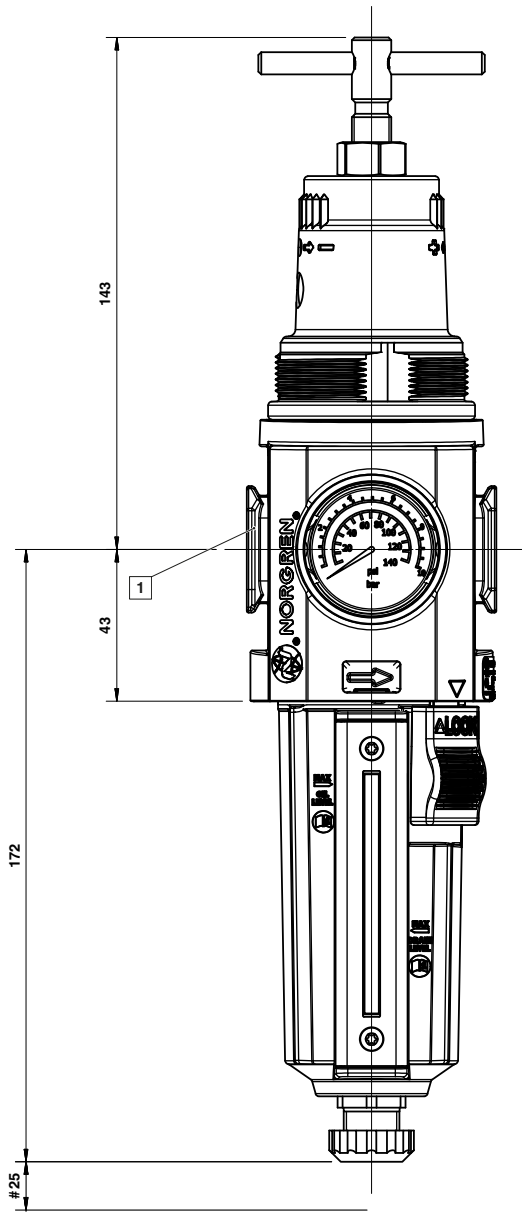
| | |
|---|--|
| Pressure switch 18D (0,5 ... 8bar) *4  Page 8 0881300 | Digital pressure switch 51D (-1 ... 10 bar) *2  Page 8 0860810 |
|---|--|

*2) -20 ... +60°C (-4 ... +140°F)
*4) -10°... +85°C (-14° ...+185°F)

Maintenance/Service

| | | | |
|--|---|---|--|
| Filter cartridge 5 micron  H840038-50KIT | Filter cartridge 40 micron  H840038-51KIT | Auto drain kit with metal Nut - Imperial  3000-70 | HR84 / HB84 Elastomer Kit  HFRLB84-KIT |
|--|---|---|--|

Dimensions


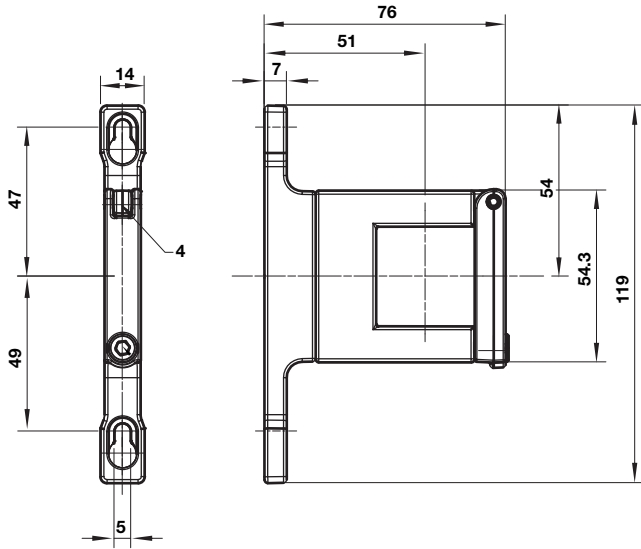
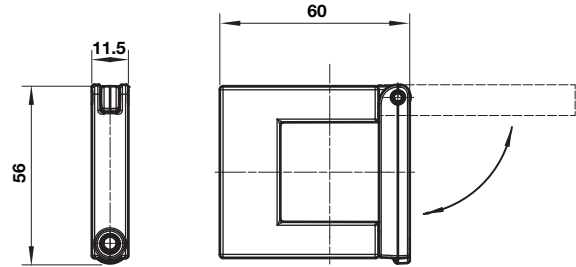
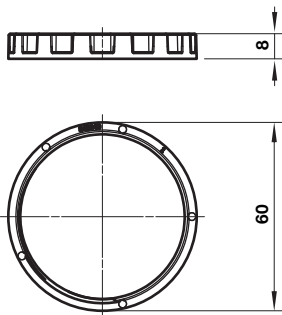
 Dimensions in mm
 Projection/First angle


Minimum clearance for bowl removal

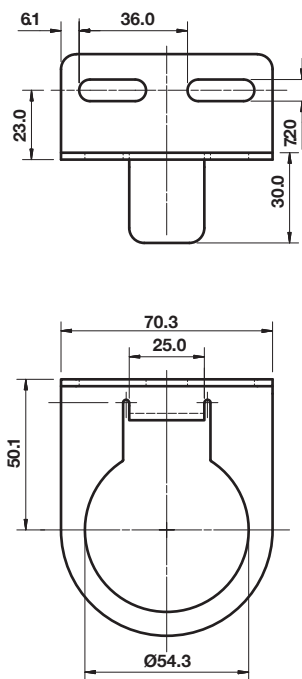
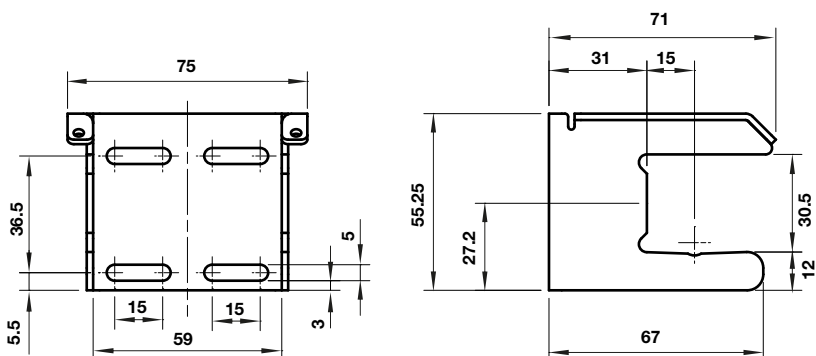
1 Main ports 3/8", 1/2" or 3/4"
 (ISO G/PTF)

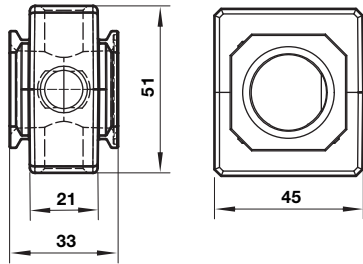
2 Gauge port Rc 1/8 for ISO G and
 1/8 PTF for PTF main ports

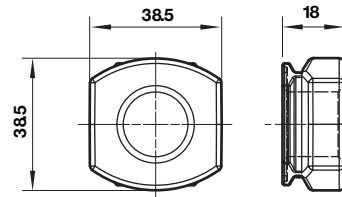
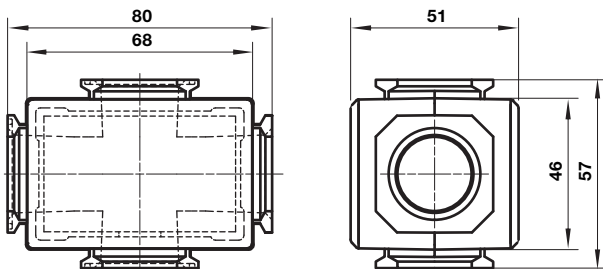
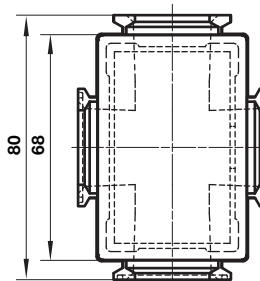
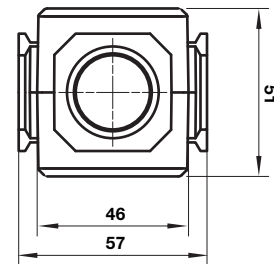
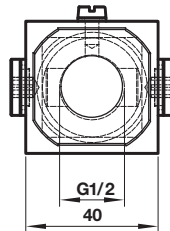
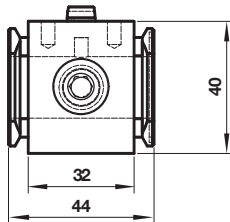
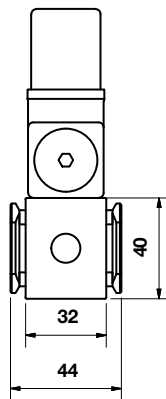
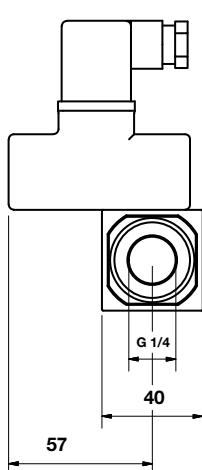
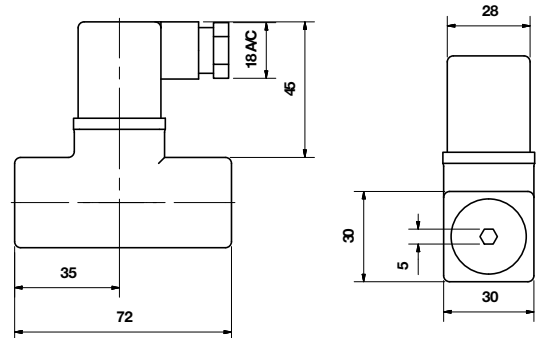
Accessories

 Dimensions in mm
 Projection/First angle
 
Quikclamp® with wall bracket

Quikclamp®

Panel mounting nut


Recommended panel hole size:
 ø 55 mm ... 57 mm
 Panel thickness:
 2 ... 6 mm

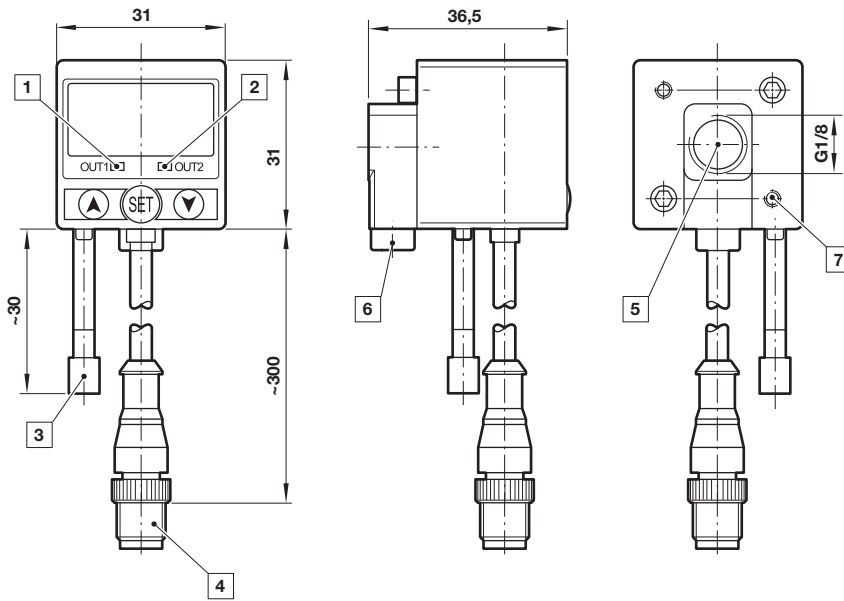
Neck mounting bracket

Mounting bracket


Pressure sensing block

Pipe adaptor

 Dimensions in mm
 Projection/First angle

Full flow porting block horizontal

Full flow porting block vertical

Porting block for 18D pressure switch

18D Porting block and 18D assembled

18D Pressure switch


51D Pressure switch - digital

Dimensions in mm
Projection/First angle



- 1 Switch OUT 1, green LED
- 2 Switch OUT 2, red LED
- 3 Dustproof protector
- 4 Connector M12 x 1
- 5 Inlet port
- 6 Alternative inlet port G1/8 plugged
- 7 Thread for mounting screw

Warning

These products are intended for use in industrial compressed air systems only. Do not use these products where pressures and temperatures can exceed those listed under »**Technical features/data**«. Before using these products with fluids other than those specified, for non-industrial applications, life-support systems or other applications not within published specifications, consult IMI Precision Engineering, Norgren Ltd.

Through misuse, age, or malfunction, components used in fluid power systems can fail in various modes. The system designer is warned to consider the failure modes of all component parts used in fluid power systems and to provide adequate safeguards to prevent personal injury or damage to equipment in the event of such failure. System designers must provide a warning to end users in the system instructional manual if protection against a failure mode cannot be adequately provided. System designers and end users are cautioned to review specific warnings found in instruction sheets packed and shipped with these products.